



SPECTRA Models

Issued: 02/96
Revised: 08/99

Division 3
Section A

SPECTRA E-38	63,50 mm	49,20 mm	156 cc
SPECTRA E-48	66,60 mm	49,20 mm	172 cc
SPECTRA E-58	71,00 mm	49,20 mm	195 cc

SPECTRA E-38	E-38000	E-38000A	E-38001	E-38001A	E-38002
	E-38002A	E-38003A	E-38004B	E-38005	E-38005A
	E-38005B	E-38006B	E-38007A	E-38008A	E-38014B
	E-38015B	E-38030	E-38034A	E-38034B	E-38100A
	E-38101A	E-38101B	E-38102A		
SPECTRA E-48	E-48000	E-48001	E-48002	E-48002A	E-48003A
	E-48004B	E-48006	E-48007A	E-48011	E-48014
SPECTRA E-58	E-58000	E-58001A	E-58002	E-58002A	E-58006
	E-58006A	E-58011A	E-58016A	E-58020	E-58031
	E-58031A	E-58034A			

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SPECTRA E-38	Carburettor	Rc. Starter	El. Starter	Crankshaft	Idle Rpm +/- 200	High Rpm +/- 100
E-38000	23099001	14300040		16070105	2000	3000
E-38000A	23099001	14300040		16070105	2000	3000
E-38001	23060006	14300040		16070105	2000	3000
E-38001A	23060006	14300040		16070105	2000	3000
E-38002	23099001	14300040		16070104	2000	3000
E-38002A	23099001	14300040		16070104	2000	2950
E-38003A	23099001	14300040		16070105	2000	3000
E-38004B	23099001	14300040		16070104	2000	2950
E-38005	23099001	14300041	16410003	16070105	2000	3000
E-38005A	23099001	14300041	16410003	16070105	2000	3000
E-38005B	23060006	14300041	16410003	16070105	2000	3000
E-38006B	23099001	14300041	16410003	16070131	2000	3000
E-38007A	23099001	14300040		16070105	2000	3000
E-38008A	23099001	14300040		16070105	2000	3000
E-38014B	23099001	14300040		16070104	2000	2950
E-38015B	23099001	14300041	16410003	16070105	2000	3000
E-38030	23099001	14300042		16070105	2000	3150
E-38034A	23099001	14300042		16070131	2000	3150
E-38034B	23060606	14300042		16070138	2000	3150
E-38100A	23060006	14300040		16070105	2000	3000
E-38101A	23099001	14300040		16070105	2000	3000
E-38101B	23099001	14300040		16070105	2000	3000
E-38102A	23099001	14300040		16070105	2000	3000
SPECTRA E-48	Carburettor	Rc. Starter	El. Starter	Crankshaft	Idle Rpm +/- 200	High Rpm +/- 100
E-48000	23099001	14300040		16070105	2000	3000
E-48001	23060006	14300040		16070105	2000	3000
E-48002	23099001	14300040		16070105	2000	3000
E-48002A	23088005	14300040		16070105	2000	3000
E-48003A	23060006	14300040		16070105	2000	3000
E-48004B	23099006	14300040		16070104	2000	3000
E-48006	23099001	14300041	16410003	16070105	2000	3000
E-48007A	23088005	14300041	16410003	16070105	2000	3000
E-48011	23060010	14300042		16070105	2000	3350
E-48014	23099001	14300040		16070104	2000	3000
SPECTRA E-58	Carburettor	Rc. Starter	El. Starter	Crankshaft	Idle Rpm +/- 200	High Rpm +/- 100
E-58000	23099002	14300040		16070105	2000	3000
E-58001A	23060008	14300040		16070105	2000	3000
E-58002	23099002	14300040		16070105	2000	3000
E-58002A	23099002	14300040		16070105	2000	3000
E-58006	23099002	14300041	16410003	16070105	2000	3000
E-58006A	23099002	14300041	16410003	16070105	2000	3000
E-58011A	23088006	14300040		16070105	2000	3000
E-58016A	23088006	14300041	16410003	16070105	2000	3000
E-58020	23099002	14300042		16070125	2000	3150
E-58031	23099002	14300042		16070105	2000	3150
E-58031A	23099002	14300042		16070125	2000	3150

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Sub-Assembly details by specification number for:

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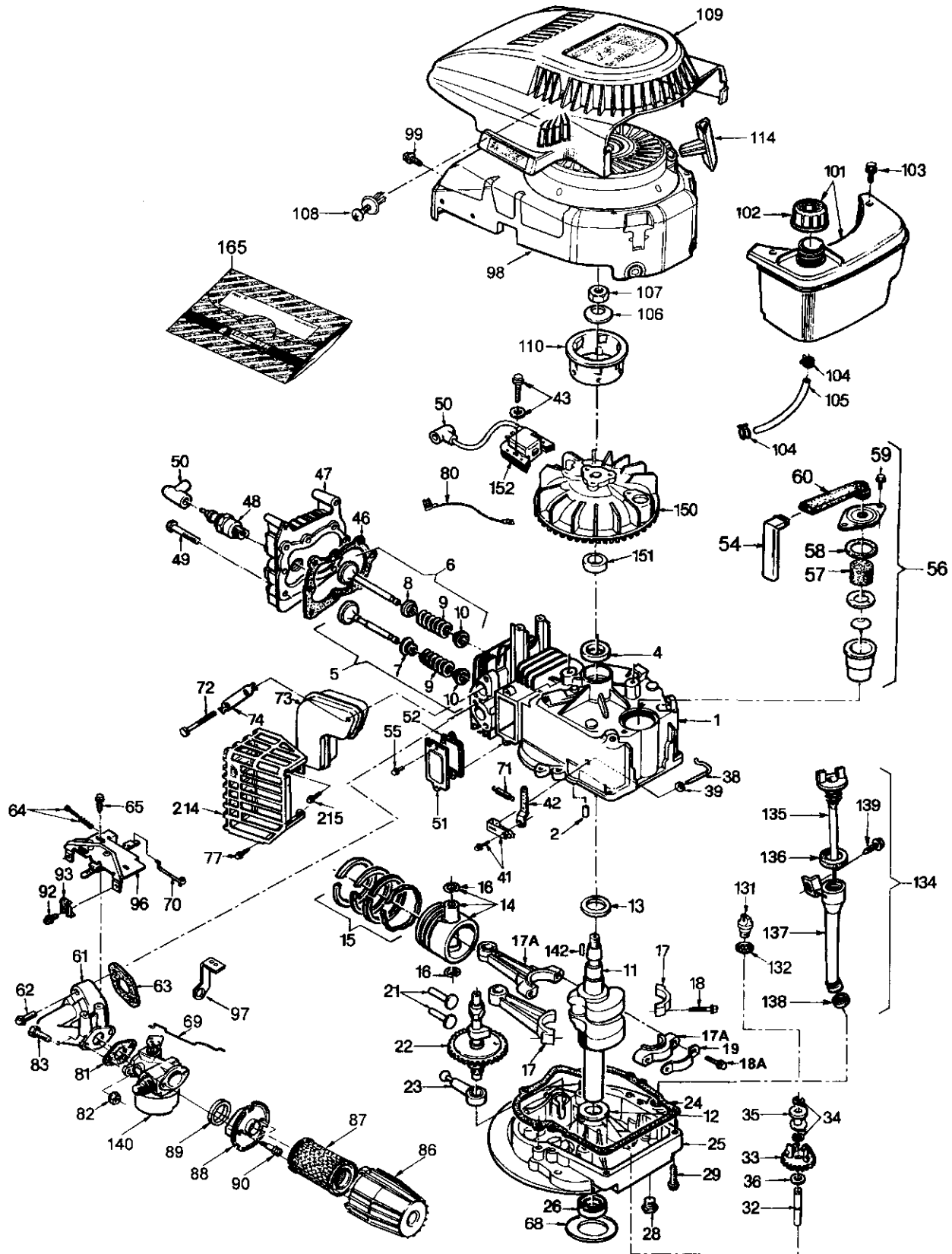
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Section A

SPECTRA E-58	Carburettor	Rc. Starter	El. Starter	Crankshaft	Idle Rpm +/- 200	High Rpm +/- 100
E-58034A	23099002	14300042		16070131	2000	3150

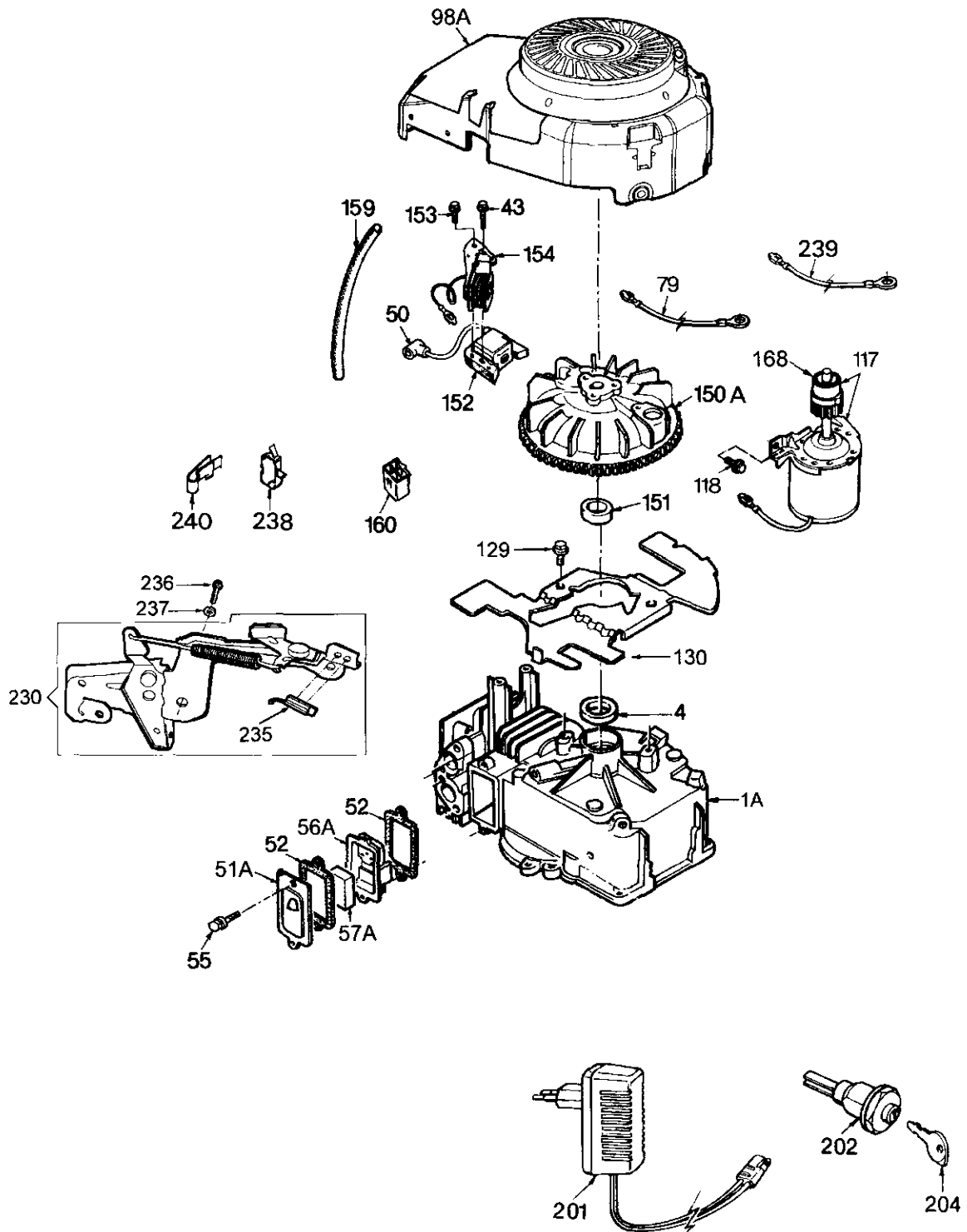
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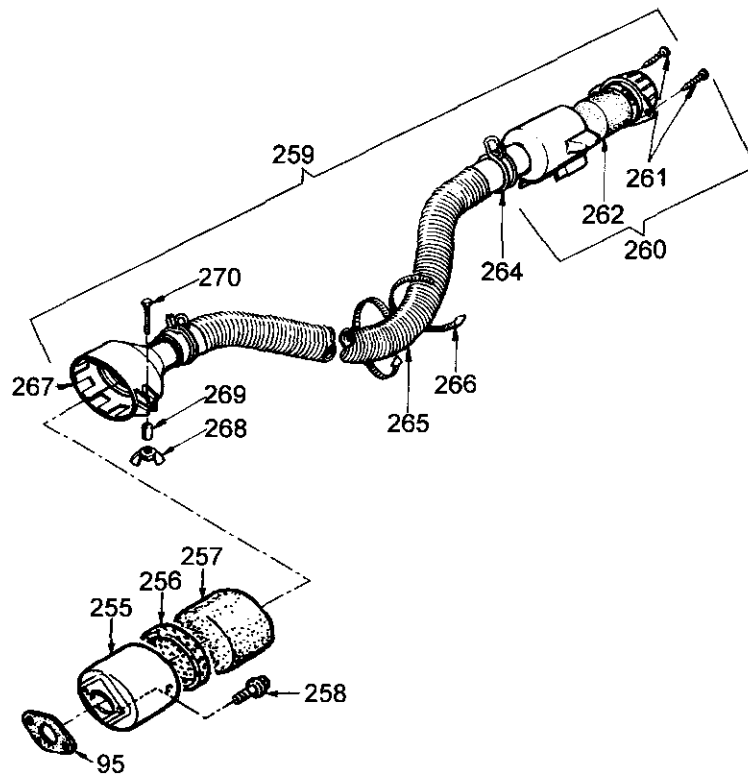
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Division	3
Section	A

Ref.No.	Part No.	Part Name
1	16010061	Cylinder Assy. (Inc.-2,4)(66.60 mm Bore) E-48000 ,001
1	16010071	Cylinder Assy. (Inc.-2,4)(71.00 mm Bore) E-58000
1A	16010059	Cylinder Assy. (Inc.-2,4)(63.50 mm Bore) E-38000 ,000A,001,001A,002,002A,003A,004B,005,005A,005B,006B,007A,008A,014B,030,034A,034B,100A,101A,101B,102A
1A	16010072	Cylinder Assy. (Inc.-2,4)(66.60 mm Bore) E-48002 ,002A,003A,004B,006,007A,011,014
1A	16010073	Cylinder Assy. (Inc.-2,4)(71.00 mm Bore) E-58001A ,002,002A,006,006A,011A,016A,020,031,031A,034A
1A	16010086	Cylinder Assy. (Inc.-2,4)(63.50 mm Bore) E-38015B
2	29410001	Dowel Pin
4	29610017 *	Oil Seal
5	16130001	Intake Valve (Inc.-9,10)(Std)
5	16130002	Intake Valve (Inc.-9,10)(OS. 0.80 mm)
6	16140009	Exhaust Valve (Inc.-9,10)(Std)
6	16140010	Exhaust Valve (Inc.-9,10)(OS. 0.80 mm)
7	19610001 *	Intake Valve Seal
8	22470008	Upper Valve Spring Keeper E-38000 ,000A,001,001A,002,002A,003A,004B,005,005A,005B,006B,008A,030,100A,101A E-48000 ,001,002,002A,003A,004B,006,007A,011,014 E-58000 ,001A,002,002A,006,006A,011A,016A,020,031,031A
9	27910003	Valve Spring
10	22470006	Lower Valve Spring Keeper
11	16070104	Crankshaft E-38002 ,002A,004B,014B E-48004B ,014
11	16070105	Crankshaft E-38000 ,000A,001,001A,003A,005,005A,005B,007A,008A,015B,030,100A,101A,101B,102A E-48000 ,001,002,002A,003A,006,007A,011 E-58000 ,001A,002,002A,006,006A,011A,016A,031
11	16070125	Crankshaft E-58020 ,031A
11	16070131	Crankshaft E-38006B ,034A E-58034A
11	16070138	Crankshaft E-38034B
12	29520006	Thrust Washer
14	16090007	Piston & Pin Assy. (Inc.-16)(Std 63.50 mm Bore)
14	16090008	Piston & Pin Assy. (Inc.-16)(OS. 0.25 mm)
14	16090009	Piston & Pin Assy. (Inc.-16)(OS. 0.50 mm) E-38000 ,000A,001,001A,002,002A,003A,004B,005,005A,005B,006B,007A,008A,014B,015B,030,034A,034B,100A,101A,101B,102A
14	16090027	Piston & Pin Assy. (Inc.-16)(OS. 0.25 mm)
14	16090028	Piston & Pin Assy. (Inc.-16)(OS. 0.50 mm)
14	16090029	Piston & Pin Assy. (Inc.-16)(Std 66.60 mm Bore) E-48000 ,001,002,002A,003A,004B,006,007A,011,014
14	16090033	Piston & Pin Assy. (Inc.-16)(Std 71.00 mm Bore)
14	16090034	Piston & Pin Assy. (Inc.-16)(OS. 0.25 mm)
14	16090035	Piston & Pin Assy. (Inc.-16)(OS. 0.50 mm) E-58000 ,001A,002,002A,006,006A,011A,016A,020,031,031A,034A
15	16100009	Ring Set (Std 63.50 mm Bore)
15	16100010	Ring Set (OS. 0.25 mm)

Note: Always check Master Price List for replacement part numbers.

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Ref.No.	Part No.	Part Name
15	16100011	Ring Set (OS. 0.50 mm) E-38000 ,000A,001,001A,002,002A,003A,004B,005,005A,005B,006B,007A,008A,014B,015B,030,034A,034B,100A,101A,101B,102A
15	16100018	Ring Set (Std 66.60 mm Bore)
15	16100019	Ring Set (OS. 0.25 mm)
15	16100020	Ring Set (OS. 0.50 mm) E-48000 ,001,002,002A,003A,004B,006,007A,011,014
15	16100024	Ring Set (Std 71.00 mm Bore)
15	16100025	Ring Set (OS. 0.25 mm)
15	16100026	Ring Set (OS. 0.50 mm) E-58000 ,001A,002,002A,006,006A,011A,016A,020,031,031A,034A
16	29450004	Piston Pin Retainer
17	16110010	Connecting Rod (Inc.-18)
18	29190164	Screw 1/4-20 (L=23mm)
21	22440001	Valve Lifter
22	16120010	Camshaft (MCR) E-48002A ,007A E-58000 ,001A,002,002A,006,006A,011A,016A,020,031,031A,034A
22	22410069	Camshaft (RCR) E-38000 ,000A,001,001A,002,002A,004B,005,005A,005B,006B,007A,030,034A,100A,102A E-48000 ,001,002,003A,006,011,014
22	22410073	Camshaft (RCR) E-38003A ,008A,014B,015B,034B,101A,101B E-48004B
23	16160004	Oil Pump Assy
24	29630001	* Flange Assy. Gasket
25	16030013	Flange Assy. (Inc.-26,28,32)
26	29610018	* Oil Seal
28	29320035	Oil Drain Plug
29	29190075	Screw 1/4-20 (L=30mm)
32	22720001	Governor Shaft
33	16170001	Governor Gear
34	29450005	Governor Gear Retainer
35	22740001	Governor Spool
36	29510015	Washer
38	22750009	Governor Rod
39	29510029	Washer
41	16500009	Governor Lever Clamp
42	27240108	Governor Lever
43	29190168	Screw 10-24 (L=24mm)
46	29620013	* Cylinder Head Gasket E-58000 ,001A,002,002A,006,006A,011A,016A,020,031,031A,034A
46	29620015	* Cylinder Head Gasket E-38000 ,000A,001,001A,002,002A,003A,004B,005,005A,005B,006B,007A,008A,014B,015B,030,034A,034B,100A,101A,101B,102A
46	29620016	* Cylinder Head Gasket E-48000 ,001,002,002A,003A,004B,006,007A,011,014
47	21210019	Cylinder Head E-38000 ,000A,001,001A,002,002A,003A,004B,005,005A,005B,006B,007A,008A,014B,015B,030,034A,034B,100A,101A,101B,102A
47	21210020	Cylinder Head E-48000 ,001,002,002A,003A,004B,006,007A,011,014 E-58000 ,001A,002,002A,006,006A,011A,016A,020,031,031A,034A
48	29010007	Spark Plug E-38000 ,000A,001,001A,002,002A,003A,004B,005,005A,005B,006B,008A,030,100A,101A E-48000 ,001,002,002A,003A,004B,006,007A,011,014 E-58000 ,001A,002,002A,006,006A,011A,016A,020,031,031A,034A

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Ref.No.	Part No.	Part Name
48	29010015	Spark Plug E-38007A ,014B,015B,034A,034B,101B,102A
49	29180063	Screw 5/16-18 (L=36mm)
50	15950001	Spark Plug Cover
51	21660012	Valve Cover E-48000 ,001 E-58000
51A	21660010	Valve Cover E-38000 ,000A,001,001A,002,002A,003A,004B,005,005A,005B,006B,007A,008A,014B,015B,030,034A,034B,100A,101A,101B,102A E-48002 ,002A,003A,004B,006,007A,011,014 E-58001A ,002,002A,006,006A,011A,016A,020,031,031A,034A
52	29630004 *	Valve Cover Gasket
54	21670011	Breather Tube Elbow E-48000 ,001 E-58000
55	29190169	Screw 10-24 (L=15mm)
56	16190003	Breather Assy. (Inc.-57,58,59,60) E-48000 ,001 E-58000
56A	16190001	Breather Assy. E-38000 ,000A,001,001A,002,002A,003A,004B,005,005A,005B,006B,008A,030,100A,101A E-48002 ,002A,003A,004B,006,007A,011,014 E-58001A ,002,002A,006,006A,011A,016A,020,031,031A
56A	16190008	Breather Assy. E-38007A ,014B,015B,034A,034B,101B,102A E-58034A
57	27140005	Breather Element E-48000 ,001 E-58000
57A	27140001	Breather Element E-38000 ,000A,001,001A,002,002A,003A,004B,005,005A,005B,006B,007A,008A,014B,015B,030,034A,034B,100A,101A,101B,102A E-48002 ,002A,003A,004B,006,007A,011,014 E-58001A ,002,002A,006,006A,011A,016A,020,031,031A,034A
58	29630111 *	Breather Gasket
59	29190186	Screw 10-24 (L=14mm)
60	21670009	Breather Tube E-48000 ,001 E-58000
61	28510038	Intake Pipe
62	29190171	Screw 1/4-20 (L=24mm)
63	29630101 *	Intake Pipe Gasket
64	16630023	Control Screws Set
65	29190186	Screw 10-24 (L=14mm)
68	29590022	Oil Seal Cover E-38000 ,000A,001,001A,002,002A,003A,004B,005,005A,005B,006B,007A,008A,014B,015B,030,034A,100A,101A,101B,102A E-48000 ,001,002,002A,003A,004B,006,007A,011,014 E-58000 ,001A,002,002A,006,006A,011A,016A,020,031,031A,034A
69	27250040	Throttle Link
70	27250039	Governor Link
71	27920161	Governor Spring
72	29190089	Screw 1/4-20 (L=62mm) E-38000 ,001,002,005,030,034A,100A,101B,102A E-48000 ,001,002,006,011,014 E-58000 ,002,006,031,034A

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Ref.No.	Part No.	Part Name
72	29190152	Screw 1/4-20 (L=70mm) E-38000A ,001A,002A,003A,004B,005A,005B,006B,007A,008A,014B,015B,034B,101A E-48002A ,003A,004B,007A E-58001A ,002A,006A,011A,016A,020,031A
73	21520109	Muffler E-38000 ,001,002,005,030,034A,100A,101B,102A E-48000 ,001,002,006,011,014 E-58000 ,002,006,031,034A
73	21520148	Muffler E-48002A ,007A E-58011A ,016A
73	21520149	Muffler E-38007A ,034B E-58020
73	21520150	Muffler E-38000A ,001A,002A,003A,004B,005A,005B,006B,008A,014B,015B,101A E-48003A ,004B E-58001A ,002A,006A,031A
74	27530005	Lock Plate
77	29190186	Screw 10-24 (L=14mm)
79	14940017	Ground Wire (To Battery) E-38005 ,005A,005B,006B,015B E-48006 ,007A E-58006 ,006A,016A
80	14940012	Ground Wire E-38000 ,000A,001,001A,002,002A,003A,004B,005,005A,005B,006B,008A,100A,101A E-48000 ,001,002,002A,003A,004B,006,007A,014 E-58000 ,001A,002,002A,006,006A,011A,016A,020,031,031A
80	16380001	Ground Wire E-38007A ,014B,015B,030,034A,034B,101B,102A E-48011 E-58034A
81	29630013	* Carburettor Gasket
82	29210013	Nut 1/4-20
83	29190219	Screw 1/4-20 (L=22mm)
86	23430074	Air Filter Cover
87	23410051	Air Cleaner Filter (Paper)
88	23420060	Air Filter Body
89	29630117	* Filter Base Gasket
90	29190292	Screw 10-32 (L=19 mm) E-38000 ,000A,001,001A,002,002A,003A,004B,005,005A,005B,006B,007A,008A,014B,015B,030,034A,034B,100A,101A,101B,102A E-48000 ,001,002,002A,003A,004B,006,007A,014 E-58000 ,001A,002,002A,006,006A,011A,016A,020,031,031A,034A
92	29190174	Screw 10-32 (L=6mm)
93	29490004	Conduit Clip E-38000 ,000A,001,001A,003A,004B,005,005A,005B,006B,007A,008A,014B,015B,030,034A,034B,100A,101A,101B,102A E-48000 ,001,002,002A,003A,004B,006,007A,011,014 E-58000 ,001A,002,002A,006,006A,011A,016A,020,031,031A,034A
95	29630086	* Air Filter Gasket E-48011
96	17410045	Remote Speed Control (Inc.-64) E-38007A ,030,034A,034B,102A E-48011 E-58020 ,031,031A,034A
96	17410086	Remote Speed Control (Inc.-64) E-38000 ,000A,001,001A,003A,004B,005,005A,005B,006B,008A,014B,015B,100A,101A,101B E-48000 ,001,002,002A,003A,004B,006,007A,014 E-58000 ,001A,002,002A,006,006A,011A,016A

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Section	A

Ref.No.	Part No.	Part Name
97	27240139	Fixed Speed Lever E-38002 ,002A
98	14300040	Blower Housing & Starter (Inc.-114) E-38000 ,000A,001,001A,002,002A,003A,004B,007A,008A,014B,100A,101A,101B,102A E-48000 ,001,002,002A,003A,004B,014 E-58000 ,001A,002,002A,011A
98	14300042	Blower Housing & Starter (Inc.-114) E-38030 ,034A,034B E-48011 E-58020 ,031,031A,034A
98A	14300041	Blower Housing & Starter (Inc.-114) E-38005 ,005A,005B,006B,015B E-48006 ,007A E-58006 ,006A,016A
99	29190038	Screw 1/4-20 (L=12mm)
101	16210031	Fuel Tank (Inc.-102)
102	13350003	Fuel Filler Cap
103	29190090	Screw 10-32 (L=14mm)
104	29490031	Fuel Line Clamp
105	16270001	Fuel Line (Available only in 5m coils)
106	29510050	Belleville Washer
107	29210020	Nut 1/2-20
108	29320056	Shroud plug
109	24350104	Engine Shroud E-38000 ,000A,001,001A,002,002A,003A,004B,005,005A,005B,006B,007A,008A,014B,015B ,030,034A,034B,100A,101A,101B,102A E-48000 ,001,002,002A,003A,004B,006,007A,011,014 E-58000 ,001A,002,002A,006,006A,020,031,031A,034A
110	24220015	Starter Cup
114	24230004	Starter Handle
117	16410003	Electric Starter Motor (Inc.-168)
118	29190038	Screw 1/4-20 (L=12mm)
129	29190196	Screw 1/4-20 (L=9mm) E-38005 ,005A,005B,006B,015B E-48006 ,007A E-58006 ,006A,016A
130	24330111	Protection Bracket E-38005 ,005A,005B,006B E-48006 ,007A E-58006 ,006A,016A
130	24330150	Protection Bracket E-38015B
134	16480015	Oil Filler Assy. (Inc.-135,136,137,138,139)
135	29320049	Oil Dipstick
136	29630094 *	Oil Dipstick Gasket
137	29140024	Oil Filler Tube
138	29610032 *	O'Ring
139	29190090	Screw 10-32 (L=14mm)
140	23060006	Carburettor E-38001 ,001A,005B,100A E-48001 ,003A
140	23060008	Carburettor E-58001A
140	23060010	Carburettor E-48011
140	23060606	Carburettor E-38034B

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	Section

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Ref.No.	Part No.	Part Name
140	23088005	Carburettor E-48002A ,007A
140	23088006	Carburettor E-58011A ,016A
140	23099001	Carburettor E-38000 ,000A,002,002A,003A,004B,005,005A,006B,007A,008A,014B,015B,030,034A,101A,101B,102A E-48000 ,002,006,014
140	23099002	Carburettor E-58000 ,002,002A,006,006A,020,031,031A,034A
140	23099006	Carburettor E-48004B
142	29410009	Flywheel Key E-38030 ,034A,034B E-58001A ,002A,011A,020,031,031A,034A
142	29410012	Flywheel Key E-38000 ,000A,001,001A,002,002A,003A,004B,005,005A,005B,006B,007A,008A,014B,015B,100A,101A,101B,102A E-48000 ,001,002,002A,003A,004B,006,007A,011,014 E-58000 ,002,006,006A,016A
150	24110032	Flywheel (Heavy) E-38030 ,034A E-58020 ,031,031A,034A
150	24110036	Flywheel (Std) E-38000 ,000A,001,001A,002,002A,003A,004B,007A,008A,014B,100A,101A,101B,102A E-48000 ,001,002,002A,003A,004B,011,014 E-58000 ,002
150	24110045	Flywheel (Heavy) E-38034B E-58001A ,002A,011A
150A	24110037	Flywheel (w/ring gear) E-38005 ,005A,005B,006B,015B E-48006 ,007A E-58006 ,006A,016A
151	29490055	Flywheel Key Spacer
152	14160034	Solid State (Coil & Lamination)(Inc.-50) E-38000 ,000A,001,001A,002,002A,003A,004B,005,005A,005B,006B,008A,030,100A,101A E-48000 ,001,002,002A,003A,004B,006,007A,011,014 E-58000 ,001A,002,002A,006,006A,011A,016A,020,031,031A
152	14160072	Solid State (Coil & Lamination)(Inc.-50) E-38007A ,014B,015B,034A,034B,101B,102A E-58034A
153	29190166	Screw 8-32 (L=11mm)
154	14450001	Alternator Coil
160	24450007	Connector E-38005 ,005A,005B,006B,015B E-48006 ,007A E-58006 ,006A,016A
165	16610031	Gasket Set
168	16630037	Kit Starter Pinion
201	24450010	Battery Charger
202	16360002	Switch Assy .
204	24450011	Ignition Key E-38005 ,005A,005B,006B,015B E-48006 ,007A E-58006 ,006A,016A

Note: Always check Master Price List for replacement part numbers.

Tecumseh products made in Italy by

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SPECTRA Models

Issued: 02/96
Revised: 08/99

Division	3
Section	A

Ref.No.	Part No.	Part Name
214	24330057	Muffler Guard E-38000 ,001,002,005,030,034A,100A,101B,102A E-48000 ,001,002,006,011,014 E-58000 ,002,006,031,034A
214	24330131	Muffler Guard E-38000A ,001A,002A,003A,004B,005A,005B,006B,007A,008A,014B,015B,034B,101A E-48002A ,003A,004B,007A E-58001A ,002A,006A,011A,016A,020,031A
215	29190221	Self-threading Screw
230	14500009	Brake Assy. (Inc.-235) E-38000 ,000A,001,001A,002,002A,003A,004B,008A,014B,100A,101A,101B E-48000 ,001,002,002A,003A,004B,014 E-58000 ,001A,002,002A,011A
230	14500010	Brake Assy. (Inc.-235,238) E-38005 ,005A,005B,006B,015B E-48006 ,007A E-58006 ,006A,016A
235	19080003	Terminal Assy. E-38000 ,000A,001,001A,002,002A,003A,004B,005,005A,005B,006B,008A,014B,015B,100A,101A,101B E-48000 ,001,002,002A,003A,004B,006,007A,014 E-58000 ,001A,002,002A,006,006A,011A,016A
236	29190038	Screw 1/4-20 (L=12mm) E-38000 ,000A,001,001A,002,002A,003A,004B,008A,100A,101A E-48000 ,001,002,002A,003A,004B,014 E-58000 ,001A,002,002A,011A
236	29190310	Screw 1/4-20 (L=10mm) E-38014B ,101B
237	29510109	Washer E-38000 ,000A,001,001A,002,002A,003A,004B,008A,100A,101A E-48000 ,001,002,002A,003A,004B,014 E-58000 ,001A,002,002A,011A
238	24450014	Switch
239	14940032	Starter Motor Wire
240	29490065	Spring Clip E-38005 ,005A,005B,006B,015B E-48006 ,007A E-58006 ,006A,016A
255	13420006	Air Filter Body
256	29490010	Air Filter Screen
257	23410001	Air Cleaner Filter
258	29190174	Screw 10-32 (L=6mm)
259	13400052	Snorkel Filter Assy (Inc.-260,264,265,266,267,268,269,270)
260	13400048	Snorkel Filter Assy (Inc.-261,262)
261	29190156	Screw 8-22 (L=22mm)
262	23410025	Pre-Cleaner Element
264	29440015	Hose Clip
265	23520007	Intake Hose
266	29440009	Hose Strap
267	23430046	Intake Adaptor
268	29190019	Wing Nut M4
269	27420011	Adaptor Spacer
270	29180027	Screw M4 (L=30mm) E-48011

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